

GR703A PART CATALOG

NO. GR703A-01

| | |
|----------------------------------|----------------|
| Frame | 1 - 10 |
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| Front arm | 16 |
| Cutting Parts & Cover | 17 - 21 |
| Transmission | 22 - 30 |

| | | | | |
|-----------|-----------------------|--|----------|---------|
| 10 | 0223-72910 | Attention Mark for Slope | 1 | |
| 9 | 0223-60200 | Side Cover CMP | 1 | |
| 8 | 0223-60100 | Front Cover CMP | 1 | |
| 7 | 0215-83200 | Label, Protection Equipment | 1 | |
| 6 | 0208-73500 | Wire Band (KV-200 Brack) | 2 | |
| 5 | 0208-73400 | Wire Band (KV-150 Brack) | 1 | |
| 4 | 89-1233-080162 | Mini Hexagonal Bolt (PWSW) M8*16 | 7 | |
| 3 | 83-1030-904-10 | GTEC Mark | 1 | |
| 2 | 80-1488-928-10 | Label, Caution for Belt Involving | 1 | |
| 1 | 80-1482-468-00 | Rubber L285 | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

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|------|----------------|----------------------------------|----------|---------|
| 16 | 0223-76300 | Label, Main GR703A | 1 | |
| 15 | 0223-76100 | Label, Caution (large) | 1 | |
| 14 | 0223-72100 | Rubber L55 | 1 | |
| 13 | 0223-71900 | Label, Change | 1 | |
| 12 | 0223-71500 | Rubber L92 | 1 | |
| 11 | 0223-61300 | Under Cover (L) CMP | 1 | |
| 10 | 0223-61200 | Under Cover (R) | 1 | |
| 9 | 0223-60300 | Transmission Cover | 1 | |
| 8 | 0223-10700 | Change Lever CMP | 1 | |
| 7 | 89-3510-012150 | DU Bush 12.15 | 2 | |
| 6 | 89-2521-000100 | E Type Ring 10 | 1 | |
| 5 | 89-1233-080162 | Mini Hexagonal Bolt (PWSW) M8*16 | 5 | |
| 4 | 83-1711-426-00 | Lever Grip 12 | 1 | |
| 3 | 80-1035-982-10 | Rubber L135 | 1 | |
| 2 | 80-1020-932-00 | Label, Noise 100db | 1 | |
| 1 | 80-1010-933-00 | Label, CE | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

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|------|----------------|------------------------------------|----------|---------|
| 10 | - | Handle Assy | 1 | |
| 9 | 0223-74100 | Handle Fixing Bolt M12*40(Slender) | 1 | |
| 8 | 0223-23300 | Foot Guard Flapper Support | 1 | |
| 7 | 0223-23200 | Foot Guard Flapper | 1 | |
| 6 | 0223-23100 | Foot Guard CMP | 1 | |
| 5 | 89-1750-120002 | Spring Washer 12 | 1 | |
| 4 | 89-1233-080162 | Mini Hexagonal Bolt (PWSW) M8*16 | 2 | |
| 3 | 89-1137-060152 | Hexagonal Bolt (PW) M6*15 | 5 | |
| 2 | 83-1575-189-00 | Flange Cap Nut M6 | 5 | |
| 1 | 0013-10300 | Handle Fixing Washer | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |



| | | | | |
|-----------|----------------|------------------------------|----------|---------|
| 18 | - | Front Arm Assy | 1 | |
| 17 | 0223-30500 | Wheel Boss | 2 | |
| 16 | 0215-81500 | Label, Grease | 2 | |
| 15 | 89-2151-070400 | Key 7*40(harf round) | 2 | |
| 14 | 89-1750-100002 | Spring Washer 10 | 2 | |
| 13 | 89-1750-080002 | Spring Washer 8 | 18 | |
| 12 | 89-1631-080043 | Flange Mini Hexagonal Nut M8 | 2 | |
| 11 | 89-1611-080042 | Mini Hexagonal Nut M8 | 12 | |
| 10 | 89-1211-080202 | Mini Hexagonal Bolt M8*20 | 12 | |
| 9 | 89-1211-080162 | Mini Hexagonal Bolt M8*16 | 12 | |
| 8 | 89-1113-100302 | Hexagonal Bolt (8T) M10*30 | 2 | |
| 7 | 83-1610-321-00 | Washer 10*36*4.5 | 2 | |
| 6 | 80-1210-412-00 | Tire Assy (Right) 350-6 | 2 | |
| 5 | 80-1210-411-00 | Tire Assy (Left) 350-6 | 2 | |
| 4 | 80-1210-407-00 | Wheel Assy 3.50-6 | 4 | |
| 3 | 80-1210-404-00 | Tube 3.50-6 | 4 | |
| 2 | 80-1210-401-00 | Tire 3.50-6 | 4 | |
| 1 | 80-1021-227-00 | Handle Fixing Bolt M8*45 | 2 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| | | | | |
|-----------|-----------------------|---|----------|---------|
| 17 | 0223-70800 | Tension Return Spring | 1 | |
| 16 | 0223-70200 | Driving Clutch Wire | 1 | |
| 15 | 0223-42200 | Belt Holder (B) | 1 | |
| 14 | 0223-41110 | Belt Holder Collar | 2 | |
| 13 | 0223-40800 | Tension arm (Driving) | 1 | |
| 12 | 0223-40600 | Belt Holder, Transmission | 1 | |
| 11 | 89-6122-003800 | V Belt LA-38 | 1 | |
| 10 | 89-3510-016150 | DU Bush 16.15 | 2 | |
| 9 | 89-3115-062034 | Bearing 6203 2RS | 1 | |
| 8 | 89-2521-000120 | E Type Ring 12 | 1 | |
| 7 | 89-2512-000400 | Snap Ring (R40) | 1 | |
| 6 | 89-2511-000170 | Snap Ring (S17) | 1 | |
| 5 | 89-2132-060002 | Snap Pin 6 | 1 | |
| 4 | 89-1711-060002 | Flat Washer 6 | 1 | |
| 3 | 89-1233-080252 | Mini Hexagonal Bolt (PWSW) M8*25 | 2 | |
| 2 | 89-1233-080162 | Mini Hexagonal Bolt (PWSW) M8*16 | 2 | |
| 1 | 83-1032-765-00 | Tension Pulley | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| | | | | |
|-----------|-----------------------|----------------------------------|----------|---------|
| 15 | 0223-70500 | Blade brake wire | 1 | |
| 14 | 0223-70400 | Cutting Clutch Wire | 1 | |
| 13 | 0223-40900 | Tension arm (Knife) | 1 | |
| 12 | 0223-40700 | Belt Support, Knife | 1 | |
| 11 | 89-6123-005003 | V Belt LB-50 (S G1000) | 1 | |
| 10 | 89-3510-016150 | DU Bush 16.15 | 2 | |
| 9 | 89-3115-062034 | Bearing 6203 2RS | 1 | |
| 8 | 89-2521-000120 | E Type Ring 12 | 1 | |
| 7 | 89-2512-000400 | Snap Ring (R40) | 1 | |
| 6 | 89-2511-000170 | Snap Ring (S17) | 1 | |
| 5 | 89-2120-200152 | Split Pin 2*15 | 1 | |
| 4 | 89-1711-060002 | Flat Washer 6 | 1 | |
| 3 | 89-1233-080162 | Mini Hexagonal Bolt (PWSW) M8*16 | 1 | |
| 2 | 83-1032-765-00 | Tension Pulley | 1 | |
| 1 | 80-1030-558-00 | Kinfe Tension Return Spring | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| | | | | |
|------|----------------|---|----------|---------|
| 19 | 0231-74300 | Cutting Height Adjustment Collar | 1 | |
| 18 | 0223-71800 | Label, Cutting Height Adjustment | 1 | |
| 17 | 0223-52100 | Cutting Height Adjustment Screw | 1 | |
| 16 | 0223-50900 | Connecting Plate | 2 | |
| 15 | 0223-50600 | Cutting Height Adjustment Shaft | 1 | |
| 14 | 0223-50500 | Cutting Height Adjusting Bolt Receiver Pipe | 1 | |
| 13 | 0223-50400 | Cutting Up/Down Adjusting Shaft CMP | 1 | |
| 12 | 89-2521-000120 | E Type Ring 12 | 1 | |
| 11 | 89-2181-100502 | Flat Head Pin 10*50 | 1 | |
| 10 | 89-2131-100002 | Snap Pin 10 | 1 | |
| 9 | 89-2111-050022 | Spring Pin 5*22 | 1 | |
| 8 | 89-1750-080002 | Spring Washer 8 | 4 | |
| 7 | 89-1711-120002 | Flat Washer 12 | 1 | |
| 6 | 89-1711-100002 | Flat Washer 10 | 2 | |
| 5 | 89-1233-080162 | Mini Hexagonal Bolt (PWSW) M8*16 | 4 | |
| 4 | 83-1713-166-00 | Pin Round-Head 10*80 | 1 | |
| 3 | 83-1210-425-00 | Lever Grip 10 | 1 | |
| 2 | 84-1723-739-00 | Cutting Height Adjusting Handle | 1 | |
| 1 | 80-1488-747-00 | Bolt for Right Cover Up/Down Arm | 4 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| | | | | |
|------|----------------|--------------------------------|----------|---------|
| 14 | - | Cutting Cover Assy | 1 | |
| 13 | 0223-61100 | Knife Pulley Guard (B) | 1 | |
| 12 | 0223-60900 | Setting Bolt | 2 | |
| 11 | 0223-60800 | Knife Pulley Guard (A) | 2 | |
| 10 | 0223-50800 | Link Bolt | 4 | |
| 9 | 0223-50700 | Link Arm CMP | 4 | |
| 8 | 89-2521-000100 | E Type Ring 10 | 4 | |
| 7 | 89-1750-100002 | Spring Washer 10 | 4 | |
| 6 | 89-1750-080002 | Spring Washer 8 | 2 | |
| 5 | 89-1714-100002 | Flat Washer 10 | 4 | |
| 4 | 89-1611-080042 | Mini Hexagonal Nut M8 | 2 | |
| 3 | 89-1561-100002 | Mini Hexagonal U Nut M10 | 4 | |
| 2 | 89-1561-080002 | Mini Hexagonal U Nut M8 | 2 | |
| 1 | 89-1213-080202 | Mini Hexagonal Bolt (8T) M8*20 | 2 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| | | | | |
|-----------|-------------------|--------------------------------------|----------|---------|
| 24 | 9003-0010 | KAWASAKI ENGINE FE290D | 1 | |
| 23 | 0223-76200 | Label, Caution for Engine etc | 1 | |
| 22 | 0223-70700 | Wire, Side Clutch | 2 | |
| 21 | 0223-60700 | Muffler Guard CMP | 1 | |
| 20 | 0223-42100 | Engine Pulley(GR703A) | 1 | |
| 19 | 0223-20110 | Frame CMP | 1 | |
| 18 | 0215-81900 | Label, Oiling | 4 | |
| 17 | 89-2151-070350 | Key 7*35(harf round) | 1 | |
| 16 | 89-2132-060002 | Snap Pin 6 | 2 | |
| 15 | 89-1750-080002 | Spring Washer 8 | 5 | |
| 14 | 89-1750-060002 | Spring Washer 6 | 1 | |
| 13 | 89-1750-050003 | Spring Washer 5 | 2 | |
| 12 | 89-1713-060002 | Flat Washer(Large) 6 | 1 | |
| 11 | 89-1711-060002 | Flat Washer 6 | 2 | |
| 10 | 89-1543-080002 | Mini Hexagonal Nut (SW) M8 | 4 | |
| 9 | 89-1254-101253 | Flange Hexagonal Bolt M10*1.25*125 | 1 | |
| 8 | 89-1253-080352 | Mini Flange Bolt(8T) M8*35 | 4 | |
| 7 | 89-1253-080302 | Mini Flange Bolt(8T) M8*30 | 1 | |
| 6 | 89-1253-080162 | Mini Flange Bolt(8T) M8*16 | 4 | |
| 5 | 89-1251-050123 | Flange Hexagonal Bolt M5*12 | 2 | |
| 4 | 89-1113-060162 | Hexagonal Bolt (8T) M6*16 | 1 | |
| 3 | 83-1565-315-00 | Washer 8*36*4.5 | 1 | |
| 2 | 83-1493-2550-00 | Washer Based Rock Nut(slender)M10 | 1 | |
| 1 | 80-1751-516-00 | Collar 15L (M) | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 22 | 0223-72200 | Brake Pulling Spring | 1 | |
|------|----------------|---------------------------|----------|---------|
| 21 | 0223-70300 | Brake wire | 1 | |
| 20 | 0223-40200 | Transmission Pulley | 1 | |
| 19 | 0223-20300 | Brake Bracket CMP | 1 | |
| 18 | 0223-01000 | Transmission Case ASSY | 1 | |
| 17 | 89-2511-000140 | Snap Ring (S14) | 1 | |
| 16 | 89-2181-060142 | Flat Head Pin 6*14 | 1 | |
| 15 | 89-2150-050250 | Key 5*25(round) | 1 | |
| 14 | 89-1750-100002 | Spring Washer 10 | 1 | |
| 13 | 89-1711-060002 | Flat Washer 6 | 1 | |
| 12 | 89-1611-100042 | Mini Hexagonal Nut M10 | 1 | |
| 11 | 89-1138-060162 | Hexagonal Bolt (SW) M6*16 | 3 | |
| 10 | 89-1138-060122 | Hexagonal Bolt (SW) M6*12 | 3 | |
| 9 | 85-1445-318-00 | Brake Packing(large) | 1 | |
| 8 | 85-1445-317-00 | Brake Packing(small) | 1 | |
| 7 | 83-1712-923-00 | Label, Oil Quantity 1.6 | 1 | |
| 6 | 83-1035-323-00 | Washer 10*30*3.2 | 1 | |
| 5 | 85-1711-317-00 | Shoe Return Spring | 2 | |
| 4 | 85-1711-316-00 | Brake Shoe | 1 | |
| 3 | 85-1711-315-00 | Brake Drum | 1 | |
| 2 | 80-1614-314-00 | Brake Cover | 1 | |
| 1 | 80-1614-312-00 | Brake Cover CMP | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

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|------|----------------|------------------------|----------|---------|
| 5 | 0223-70600 | Throttle Wire | 1 | |
| 4 | 0223-60500 | Handle Bonnet CMP | 1 | |
| 3 | 89-1159-060168 | Truss Mini Screw M6*16 | 6 | |
| 2 | 80-1791-953-00 | Throttle lever | 1 | |
| 1 | 80-1020-902-00 | Label (Large) | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 9 | 0223-70700 | Wire, Side Clutch | 2 | |
|------|----------------|--------------------------|----------|---------|
| 8 | 0223-70500 | Wire, Blade brake | 1 | |
| 7 | 0223-70400 | Wire, Cutting Clutch | 1 | |
| 6 | 0223-70300 | Wire, Brake | 1 | |
| 5 | 0223-70200 | Driving Clutch Wire | 1 | |
| 4 | 89-2120-200152 | Split Pin 2*15 | 2 | |
| 3 | 89-1711-060002 | Flat Washer 6 | 2 | |
| 2 | 80-1515-966-00 | Clutch Spring | 1 | |
| 1 | 80-1425-551-00 | Differential Lock Spring | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 7 | 0223-71100 | Blade Clutch Return Spring | 1 | |
|------|----------------|----------------------------|----------|---------|
| 6 | 0223-10600 | Blade Clutch Rod | 1 | |
| 5 | 0223-10500 | Blade Clutch Stopper | 1 | |
| 4 | 89-2521-000100 | E Type Ring 10 | 1 | |
| 3 | 89-2181-060142 | Flat Head Pin 6*14 | 1 | |
| 2 | 89-2132-060002 | Snap Pin 6 | 1 | |
| 1 | 89-1711-060002 | Flat Washer 6 | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 8 | 0223-10800 | Wire pulling CMP | 1 | |
|------|----------------|-----------------------|----------|---------|
| 7 | 0211-70400 | Stopper return spring | 1 | |
| 6 | 0211-20400 | Blade tension lever | 1 | |
| 5 | 89-2521-000100 | E Type Ring 10 | 1 | |
| 4 | 89-2521-000050 | E Type Ring 5 | 2 | |
| 3 | 89-1711-060002 | Flat Washer 6 | 2 | |
| 2 | 80-1417-255-00 | Lever Grip(Red) 10 | 1 | |
| 1 | 80-1417-253-00 | Stopper | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 10 | 0223-71700 | Label, Driving Clutch | 1 | |
|------|----------------|---------------------------|----------|---------|
| 9 | 0223-10300 | Drive Clutch Lever | 1 | |
| 8 | 0223-10200 | Knife Clutch Lever | 1 | |
| 7 | 0223-10100 | Handle CMP | 1 | |
| 6 | 89-2131-080002 | Snap Pin 8 | 2 | |
| 5 | 89-1551-060002 | Hexagonal U Nut M6 | 2 | |
| 4 | 89-1113-060552 | Hexagonal Bolt (8T) M6*55 | 2 | |
| 3 | 83-1761-457-00 | Side Clutch Lever | 2 | |
| 2 | 83-1560-414-00 | Handle Grip 27 | 2 | |
| 1 | 80-1417-918-00 | Label, Cutting | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 14 | 0223-70100 | Front Wheel (G-250N) | 2 | |
|-----------|-------------------|---------------------------------|----------|---------|
| 13 | 0223-30300 | Front Wheel Fork | 2 | |
| 12 | 0223-24100 | Front Arm CMP | 1 | |
| 11 | 89-3511-020200 | DU Bush 20.20.31F | 4 | |
| 10 | 89-2511-000200 | Snap Ring (S20) | 2 | |
| 9 | 89-1750-100002 | Spring Washer 10 | 2 | |
| 8 | 89-1611-100042 | Mini Hexagonal Nut M10 | 2 | |
| 7 | 89-1561-100002 | Mini Hexagonal U Nut M10 | 2 | |
| 6 | 89-1213-100202 | Mini Hexagonal Bolt (8T) M10*20 | 2 | |
| 5 | 89-1211-100952 | Mini Hexagonal Bolt M10*95 | 2 | |
| 4 | 83-1490-337-00 | Washer 20*38*3.2 | 2 | |
| 3 | 83-1415-975-00 | Grease Nipple M6 | 2 | |
| 2 | 83-1310-371-00 | Thrust Washer 20*30*1.0 | 2 | |
| 1 | 80-1614-726-00 | Front Wheel Collar | 2 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| | | | | |
|------|----------------|----------------------------------|----------|---------|
| 15 | 0223-72500 | Spring | 1 | |
| 14 | 0223-51400 | Knife Brake | 1 | |
| 13 | 0223-51300 | Knife Brake Bracket CMP | 1 | |
| 12 | 0223-40300 | Knife Pulley | 1 | |
| 11 | 0215-81900 | Label, Oiling | 4 | |
| 10 | 89-3510-012200 | DU Bush 12.20 | 2 | |
| 9 | 89-2521-000100 | E Type Ring 10 | 1 | |
| 8 | 89-2151-070300 | Key 7*30(harf round) | 1 | |
| 7 | 89-1750-080002 | Spring Washer 8 | 1 | |
| 6 | 89-1253-080252 | Flange Hexagonal Bolt (8T) M8*25 | 1 | |
| 5 | 89-1233-080202 | Mini Hexagonal Bolt (PWSW) M8*20 | 2 | |
| 4 | 83-1754-329-00 | Washer 13*22*1.0 | 1 | |
| 3 | 83-1210-913-00 | Label (0.4) | 1 | |
| 2 | 83-1020-312-00 | Washer 8*30*3.2 | 1 | |
| 1 | 80-1488-926-10 | Label, Caution for Knife | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

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|-----------|------------------------|-------------------------------------|----------|---------|
| 20 | 0223-71400 | Push Nut 10 | 1 | |
| 19 | 0223-56400 | Front Cover CMP | 1 | |
| 18 | 0223-56300 | Cover CMP (Right) | 1 | |
| 17 | 0223-56200 | Front Guard CMP | 1 | |
| 16 | 0221-52400 | Right Cover Up/Down Arm | 1 | |
| 15 | 89-1750-120002 | Spring Washer 12 | 2 | |
| 14 | 89-1750-080002 | Spring Washer 8 | 6 | |
| 13 | 89-1714-100002 | Flat Washer 10 | 1 | |
| 12 | 89-1711-080002 | Flat Washer 8 | 5 | |
| 11 | 89-1671-120042 | Mini Hexagonal Cap Nut M12 | 2 | |
| 10 | 89-1671-080042 | Mini Hexagonal Cap Nut M8 | 5 | |
| 9 | 89-1611-080042 | Mini Hexagonal Nut M8 | 1 | |
| 8 | 89-1233-080162 | Mini Hexagonal Bolt (PWSW) M8*16 | 2 | |
| 7 | 89-1211-080202 | Mini Hexagonal Bolt M8*20 | 1 | |
| 6 | 89-1211-080182 | Mini Hexagonal Bolt M8*18 | 5 | |
| 5 | 83-1260-9080-00 | Attention Mark for Reversing | 1 | |
| 4 | 80-1493-748-00 | Right Cover Receiver Bolt | 2 | |
| 3 | 80-1488-926-10 | Label, Caution for Knife | 2 | |
| 2 | 80-1488-749-00 | Spring for Right Cover | 1 | |
| 1 | 80-1488-747-00 | Bolt for Right Cover Up/Down Arm | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| | | | | |
|-----------|-------------------|----------------------------------|----------|---------|
| 16 | 0223-71300 | Blade Bolt(8T)M12*25 P=1.25Meck | 2 | |
| 15 | 0223-56100 | Rotery Cover CMP | 1 | |
| 14 | 0223-51800 | Washer for Knife Bracket Holder | 1 | |
| 13 | 0223-51700 | Knife Bracket | 1 | |
| 12 | 0223-50200 | Gear Case Bracket | 1 | |
| 11 | 89-1750-160002 | Spring Washer 16 | 1 | |
| 10 | 89-1750-120002 | Spring Washer 12 | 2 | |
| 9 | 89-1750-080002 | Spring Washer 8 | 10 | |
| 8 | 89-1711-080002 | Flat Washer 8 | 10 | |
| 7 | 89-1671-080042 | Mini Hexagonal Cap Nut M8 | 6 | |
| 6 | 89-1253-080162 | Flange Hexagonal Bolt (8T) M8*16 | 4 | |
| 5 | 89-1232-100202 | Mini Hexagonal Bolt (SW) M10*20 | 2 | |
| 4 | 89-1211-080182 | Mini Hexagonal Bolt M8*18 | 6 | |
| 3 | 83-1732-175-00 | Bag Nut M16 (Rock) | 1 | |
| 2 | 80-1493-836-00 | Knife Neck Guard | 1 | |
| 1 | 80-1030-821-00 | Blade H40 | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| | | | | |
|------|----------------|--------------------------------|----------|---------|
| 10 | 0223-51100 | Horizontal Shaft | 1 | |
| 9 | 89-5121-255208 | Oil Seal UE 25.52.8 | 1 | |
| 8 | 89-3111-062054 | Bearing 6205 | 1 | |
| 7 | 89-3111-062044 | Bearing 6204 | 1 | |
| 6 | 89-2512-000520 | Snap Ring (R52) | 1 | |
| 5 | 89-2150-050250 | Key 5*25(round) | 1 | |
| 4 | 89-1232-080122 | Mini Hexagonal Bolt (SW) M8*12 | 4 | |
| 3 | 83-1210-684-00 | Oil Cap, KRM-A2 | 1 | |
| 2 | 84-1713-606-00 | Gear Box Cover | 1 | |
| 1 | 80-1415-618-00 | Bevel Gear 20T, Left | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 12 | 89-5230-100000 | Seal Washer 10 | 1 | |
|------|----------------|------------------------------|----------|---------|
| 11 | 89-5121-355508 | Oil Seal UE 35.55.8 | 1 | |
| 10 | 89-3111-062054 | Bearing 6205 | 1 | |
| 9 | 89-3111-060064 | Bearing 6006 | 1 | |
| 8 | 89-2512-000550 | Snap Ring (R55) | 1 | |
| 7 | 89-2511-000200 | Snap Ring (S20) | 1 | |
| 6 | 89-2150-050250 | Key 5*25(round) | 1 | |
| 5 | 89-1251-100122 | Flange Hexagonal Bolt M10*12 | 1 | |
| 4 | 83-1415-662-00 | Oil Seal AP 35.55.8 | 1 | |
| 3 | 80-1415-641-00 | Shaft | 1 | |
| 2 | 80-1415-622-00 | Bevel Gear 20T, Right | 1 | |
| 1 | 80-1415-601-10 | Gear Case | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

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|------|----------------|-------------------------------|----------|---------|
| 17 | 0223-03600 | Tension Arm Shaft | 1 | |
| 16 | 0223-03500 | Side Clutch Arm CMP | 2 | |
| 15 | 0223-03400 | Side Clutch Wire Receiver (L) | 1 | |
| 14 | 0223-03300 | Side Clutch Wire Receiver (R) | 1 | |
| 13 | 0223-03200 | Change Arm CMP | 1 | |
| 12 | 89-5121-304707 | Oil Seal UE 30.47.7 | 2 | |
| 11 | 89-1750-080002 | Spring Washer 8 | 1 | |
| 10 | 89-1750-060002 | Spring Washer 6 | 1 | |
| 9 | 89-1543-080002 | Mini Hexagonal Nut (SW) M8 | 2 | |
| 8 | 89-1253-081453 | Small Flange Bolt (8T)M8*145 | 2 | |
| 7 | 89-1253-081203 | Small Flange Bolt (8T)M8*120 | 1 | |
| 6 | 89-1111-060252 | Hexagonal Bolt M6*25 | 1 | |
| 5 | 83-1484-255-00 | Rock Nut ZUF M8 | 2 | |
| 4 | 83-1482-311-00 | Washer 6.5*22*3.2 | 1 | |
| 3 | 83-1415-663-00 | Oil Seal AP 30.47.7 | 2 | |
| 2 | 80-1415-441-00 | Dust Cover | 2 | |
| 1 | 80-1020-270-00 | Inner Collar | 2 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

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|------|----------------|------------------------------------|----------|---------|
| 12 | 0223-03100 | Mission Guard CMP | 1 | |
| 11 | 89-5221-018000 | O Ring P18 | 1 | |
| 10 | 89-1254-101153 | Flange Hexagonal Bolt M10*1.25*115 | 1 | |
| 9 | 89-1254-100122 | Flange Hexagonal Bolt M10*1.25*12 | 1 | |
| 8 | 89-1253-081453 | Small Flange Bolt (8T)M8*145 | 1 | |
| 7 | 89-1253-081403 | Small Flange Bolt (8T)M8*140 | 4 | |
| 6 | 89-1253-081203 | Small Flange Bolt (8T)M8*120 | 1 | |
| 5 | 89-1253-081153 | Small Flange Bolt (8T)M8*115 | 1 | |
| 4 | 83-1493-255-00 | Washer Based Rock Nut(slender)M10 | 1 | |
| 3 | 83-1484-255-00 | Rock Nut ZUF M8 | 7 | |
| 2 | 83-1020-349-00 | Packing 10.5*18*1.6 | 1 | |
| 1 | 80-1032-119-00 | Oil Cock M22 | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 14 | 0223-02900 | Axle BB Case (Left) | 1 | |
|------|----------------|---------------------------|----------|---------|
| 13 | 0223-00200 | Transmission Case(L) | 1 | |
| 12 | 89-5121-284708 | Oil Seal UE 28.47.8. | 1 | |
| 11 | 89-5121-153007 | Oil Seal UE 15.30.7 | 1 | |
| 10 | 89-5121-122207 | Oil Seal UE 12.22.7 | 1 | |
| 9 | 89-3115-060054 | Bearing 6005 2RS | 2 | |
| 8 | 89-2512-000470 | Snap Ring (R47) | 1 | |
| 7 | 89-2111-050020 | Spring Pin 5*20 | 1 | |
| 6 | 89-2111-030020 | Spring Pin 3*20 | 1 | |
| 5 | 83-1415-672-00 | Black Cap 30 | 1 | |
| 4 | 83-1415-671-00 | Black Cap 22 | 1 | |
| 3 | 83-1415-127-00 | Seal Bolt(SW) M8x20 | 4 | |
| 2 | 80-1425-112-00 | Driving Clutch Folk Shaft | 1 | |
| 1 | 80-1415-114-00 | Side Clutch Folk | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 9 | 0223-02700 | Axle CMP | 1 | |
|------|----------------|--------------------------|----------|---------|
| 8 | 0223-00700 | 1st Shaft Shift Gear 14T | 1 | |
| 7 | 0223-00400 | Shift Fork Shaft | 1 | |
| 6 | 0223-00300 | Shift Fork | 1 | |
| 5 | 89-3410-075000 | Steel Ball 7.5 | 1 | |
| 4 | 89-3111-062024 | Bearing 6202 | 4 | |
| 3 | 89-2120-200202 | Split Pin 2*20 | 1 | |
| 2 | 80-1920-147-00 | Axle Collar | 1 | |
| 1 | 80-1310-138-00 | Spring 1.4 | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 8 | 0223-02400 | Collar 11L | 1 | |
|------|----------------|-------------------------|----------|---------|
| 7 | 0223-00600 | 1st Shaft Gear 20T | 1 | |
| 6 | 0223-00500 | 1st Shaft | 1 | |
| 5 | 89-2511-000160 | Snap Ring (S16) | 1 | |
| 4 | 89-2511-000150 | Snap Ring (S15) | 1 | |
| 3 | 83-1633-362-10 | Thrust Washer 15*30*1.2 | 1 | |
| 2 | 80-1575-162-00 | Side Clutch Spring | 1 | |
| 1 | 80-1032-141-00 | Side Clutch Gear 14T | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 12 | 0223-02100 | 3rd Shaft Gear 20T CMP | 1 | |
|------|----------------|-------------------------|----------|---------|
| 11 | 0223-01300 | 2nd Shaft Gear 28T | 1 | |
| 10 | 0223-01200 | Back Gear CMP | 1 | |
| 9 | 89-2511-000200 | Snap Ring (S20) | 2 | |
| 8 | 89-2511-000150 | Snap Ring (S15) | 1 | |
| 7 | 83-1830-368-00 | Thrust Washer 18*26*1.0 | 2 | |
| 6 | 83-1633-362-10 | Thrust Washer 15*30*1.2 | 1 | |
| 5 | 83-1310-371-00 | Thrust Washer 20*30*1.0 | 1 | |
| 4 | 80-1575-162-00 | Side Clutch Spring | 1 | |
| 3 | 80-1575-142-00 | Side Clutch Gear 38T | 1 | |
| 2 | 80-1032-141-00 | Side Clutch Gear 14T | 1 | |
| 1 | 80-1032-140-00 | Side Clutch Shaft | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 9 | 0223-02500 | Collar 6L | 2 | |
|------|----------------|-------------------------|----------|---------|
| 8 | 0223-02400 | Collar 11L | 1 | |
| 7 | 0223-01600 | 3rd Shaft Gear 28T CMP | 1 | |
| 6 | 0223-01500 | 3rd Shaft Gear 31T | 1 | |
| 5 | 0223-01400 | 3rd Shaft | 1 | |
| 4 | 0223-01100 | 2nd Shaft Gear 21T | 1 | |
| 3 | 0223-00900 | 2nd Shaft Gear 15T | 1 | |
| 2 | 0223-00800 | 2nd Shaft | 1 | |
| 1 | 83-1830-368-00 | Thrust Washer 18*26*1.0 | 2 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 8 | 0223-02700 | Axle CMP | 1 | |
|------|----------------|----------------------------|----------|---------|
| 7 | 89-5221-009000 | O Ring P9 | 1 | |
| 6 | 89-3111-062024 | Bearing 6202 | 4 | |
| 5 | 89-2111-050020 | Spring Pin 5*20 | 1 | |
| 4 | 89-2111-030020 | Spring Pin 3*20 | 1 | |
| 3 | 80-1575-109-00 | Sub Speed Change Swing Arm | 1 | |
| 2 | 80-1425-112-00 | Driving Clutch Folk Shaft | 1 | |
| 1 | 80-1415-114-00 | Side Clutch Folk | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |

| 13 | 0223-02800 | Axle BB Case (Right) | 1 | |
|------|----------------|----------------------|----------|---------|
| 12 | 0223-00100 | Transmission Case(R) | 1 | |
| 11 | 89-5221-018000 | O Ring P18 | 1 | |
| 10 | 89-5121-284708 | Oil Seal UE 28.47.8. | 1 | |
| 9 | 89-5121-153007 | Oil Seal UE 15.30.7 | 1 | |
| 8 | 89-5121-122207 | Oil Seal UE 12.22.7 | 1 | |
| 7 | 89-3510-012200 | DU Bush 12.20 | 1 | |
| 6 | 89-3115-060054 | Bearing 6005 2RS | 2 | |
| 5 | 89-2512-000470 | Snap Ring (R47) | 1 | |
| 4 | 83-1415-672-00 | Black Cap 30 | 1 | |
| 3 | 83-1415-671-00 | Black Cap 22 | 1 | |
| 2 | 83-1415-127-00 | Seal Bolt(SW) M8x20 | 4 | |
| 1 | 80-1032-119-00 | Oil Cock M22 | 1 | |
| Ref. | Parts Number | Parts Name | Quantity | Remarks |